



**PRODUCT SPECIFICATION SHEET**

**Product Code No.: 4051**

**Product Name:** WHOLE GRAIN SAUSAGE ROLL  
Smoked Knockwurst Baked in Dough

**Description:** 2.0 oz. SMOKED PORK, CHICKEN AND BEEF KNOCKWURST SAUSAGE BAKED IN DOUGH

**Allergens:** Wheat, Milk, Soy, Egg

**Ingredients:** (See label below)

**Inspection:** PREPARED UNDER SUPERVISION OF THE US DEPARTMENT OF AGRICULTURE EST. 7184M.

**Portion:** THIS PRODUCT MEETS THE FOOD AND NUTRITION SERVICE STANDARD FOR THE "CHILD NUTRITION MEAL PATTERN" REQUIREMENTS WHEN SERVED IN SIZES SHOWN. ONE PORTION PROVIDES 1.0 OZ EQUIVALENT MEAT AND 1 SERVING OF BREAD ALTERNATIVE FOR SCHOOL CHILDREN AS OUTLINED IN THE FOOD BUYING GUIDE. EACH SAUSAGE ROLL CONTAINS 8.75 WHOLE GRAINS PER SERVING. CN# 080562

**Pack:** BULK PACKED – 80/2.0 oz      **Case Net Wt.:** 10.0 LBS.

**Case Dimensions:** 18.94" L x 9.44" W x 9.31" H      **Case Cube:** 0.96

**Pallet Tie:** Ti/HI: 10 X 7      **Cases Per Pallet:** 70

**Code Dating:** CASE IS DATED WITH A PACK DATE

**Shelf Life:** 12 MONTHS FROZEN FROM PACK DATE      **UPC Code:** 00071193940510



# 4051

## WHOLE GRAIN SAUSAGE ROLL

SMOKED KNOCKWURST MADE WITH PORK, CHICKEN, BEEF WRAPPED IN DOUGH AND BAKED

**KEEP FROZEN**  
Fully Cooked Heat & Serve  
8.75g Whole Grains Per Serving

CN 080562

Each 2.00 oz. Fully Cooked Whole Grain Sausage Roll provides 1.00 oz. equivalent meat and 1 serving of bread alternative for school children. Meal Pattern Requirements for this logo and statement are based on the Food and Nutrition Service, USDA 5-11).

CN

Copy not for documenting Federal Meal Requirements

**INGREDIENTS:** DOUGH: Whole Wheat Flour, Water, Enriched Wheat Flour (Bleached Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Shortening (Soybean Oil, Vegetable Mono and Diglycerides, TBHQ and Citric Acid added to protect flavor), Yeast, Dairy Blend (Soy Flour, Sweet Dairy Whey, Calcium Sulfate), Salt, Dried Whole Egg, Emulsifier (Mono and Diglycerides, Polysorbate 60), Calcium Sulfate, Calcium Propionate, Beta Carotene Emulsion (Glycerine, Water, Polyglycerol Esters of Fatty Acids, Sunflower Oil, Beta Carotene, Soy Lecithin), Dough Relaxer (Wheat Starch, Calcium Carbonate, L-Cysteine Hydrochloride). KNOCKWURST: Pork, Ground Chicken, Water, Beef, Contains 2% or Less of: Salt, Corn Syrup, Flavorings, Sodium Phosphate, Sodium Erythorbate, Sodium Nitrite. CONTAINS: Wheat, Soy, Milk, Egg

**NET WT. 10 LBS.**



00071193940510



DOUBLE B FOODS, INC. MERIDIAN, TX 76665

Nutrition Facts				
Serving Size 1 Roll (57g)				
Servings Per Container 80				
Amount Per Serving				
Calories 180	Calories from Fat 90			
% Daily Value*				
Total Fat 10g	15%			
Saturated Fat 3g	15%			
Trans Fat 0g				
Cholesterol 20mg	7%			
Sodium 380mg	16%			
Total Carbohydrate 17g	6%			
Dietary Fiber 1g	4%			
Sugars 4g				
Protein 6g				
Vitamin A 8%	Vitamin C 2%			
Calcium 4%	Iron 15%			
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:				
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;"></td> <td style="width: 25%; text-align: center;">2,000</td> <td style="width: 25%; text-align: center;">2,500</td> </tr> </table>			2,000	2,500
	2,000	2,500		
Total Fat	Less than 65g 80g			
Saturated Fat	Less than 20g 25g			
Cholesterol	Less than 300mg 300 mg			
Sodium	Less than 2,400mg 2,400mg			
Total Carbohydrate	300g 375g			
Dietary Fiber	25g 30g			
Calories per gram:				
Fat 9	Carbohydrate 4 • Protein 4			

The nutrition information is generated based on the most current data furnished to us by our suppliers and is accurate to the best of our knowledge.



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**Handling Instructions:** HOLD AT OR BELOW 0°F. DO NOT REFREEZE UNUSED PORTIONS.

**Heating Instructions:** MICROWAVE: FROM FROZEN - HEAT ON HIGH FOR 90 SECONDS. FROM THAWED – HEAT ON HIGH FOR 25 TO 30 SECONDS.

CONVENTIONAL & CONVECTION OVEN: (FROZEN NOT RECOMMENDED). FROM THAWED, PLACE ON UNGREASED BAKING SHEET. CONVENTIONAL OVEN: BAKE AT 350°F FOR 10-12 MINUTES. CONVECTION OVEN: BAKE AT 325°F FOR 8-10 MINUTES.

COMBI OVEN (DRY HEAT SETTING): FROM FROZEN - BAKE AT 320°F FOR 10 MINUTES. FROM THAWED - BAKE AT 320°F FOR 5 MINUTES.

(CHECK TEMPERATURES AS INDIVIDUAL APPLIANCE SETTINGS MAY VARY).

(Brush or spray finished product with melted butter or butter spray).

**Prepared By:** Aileen Brooks

**Title:** Regulatory Affairs

**Date:** 07/13/11

**Supersedes:** 04/16/11